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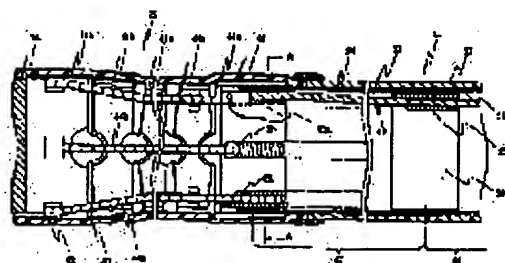
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(54) ENDOSCOPE

(57)Abstract:

PROBLEM TO BE SOLVED: To easily insert an inserting part of an endoscope at a low cost without making it complicated.

SOLUTION: An inserting part 11 comprises a first inserting tube 47 and a second inserting tube 48. The first inserting tube 47 comprises a first spiral tube 49 formed by spirally winding a stainless steel band the top end of which is fixed by soldering to the periphery of a fixing base 46, and the rear end of which is fixed by soldering to a jointing tube 50 joining the first inserting tube 47 to the second inserting tube 48. The second inserting tube 48 comprises a second spiral tube 51 thicker than the first spiral tube 49 formed by spirally winding a stainless steel band, the top end of which is fixed by soldering to the jointing tube 50 and the rear part of which is joined by soldering to a fixing member formed on the operating part side not shown in the figure. The outer peripheries of both the first spiral tube 49 and the second spiral tube 51 are each covered with a braid 52 formed by stainless steel strands and further the covered outer peripheries are covered with a resin 53 formed by extrusion molding.



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